



NATIONAL TESTING LABORATORY

B-265, Mangolpuri Industrial Area, Phase-I, Delhi-110083
Ph. : 011-32469295, 27912990-93 (4 Lines), Tel/fax : 011-27912993
Email: ntdelhi@yahoo.co.in, Visit us: www.nationaltestinglaboratory.net



F.No. FO1 (5.10)

TEST-REPORT

Issued to:

N H Marketing
B-307, Kailash Esplanade
Opp. Shreyas Cinema, L.B.S. Marg
Ghatkopar(W), Mumbai- 400086

Report No.- 130314Cv1108201

Date of Report:-10/04/2013

Your Ref. No.:- Nil

Date of Receipt:- 14/03/2013

Sample Description: - Wood Plastic Composite, 18.0mm Thick

<u>S.No</u>	<u>Test</u>	<u>Tests Method</u>	<u>Result</u>
1.	Density kg/m ³	IS: 2380(P-3)1997	544
2.	Moisture Content, %	IS: 2380(P-3)1997	0.45
3.	Water Absorption, % (a) 2 Hours (b) 24 Hours	IS: 2380(P-16)1997	0.20 0.43
4.	Thickness swelling, % After 2 hours	IS: 2380(P-17)1997	0.17
5.	Modulus of rupture N/mm ²	IS: 2380(P-4)1997	More than 19.5
6.	Modulus of Elasticity, N/mm ²	IS: 2380(P-4)1997	2082
7.	Tensile strength, N/mm ²	IS:2380(P-6)1997	5.12
8.	Screw withdrawal strength N (a) Face (a) Edge	IS: 2380(P-14)1997	1584 961
9.	Nail withdrawal strength N (a) Face (a) Edge	IS: 2380(P-14)1997	716 411
10.	Screw holding test	IS: 2380(P-14)1997	Satisfactory
11.	Nail holding test	IS: 2380(P-14)1997	Satisfactory
12.	Flexure test	IS: 4020(P-5)1998	Passes the Test
13.	Edge loading test	IS: 4020(P-6)1998	Passes the Test
14.	Shock resistance test (5 kgf)	IS: 4020(P-7)1998	Passes the Test
15.	Water resistance test (60 ± 2°C for 3 hrs)	IS: 1734(P-4):1983	Passes the Test

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Authorised Signatory

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<u>S.No</u>	<u>Test</u>	<u>Tests Method</u>	<u>Result</u>
16.	Knife test	IS: 4020(P-13):1998	Passes the Test
17.	Resistance to stain	IS: 12823:1990	Passes the Test
18.	Resistance to crack	IS: 12823:1990	Passes the Test
19.	Resistance to steam	IS: 12823:1990	Passes the Test
20.	Resistance to cigarette burn	IS: 12823:1990	Passes the Test
21.	Spot test	IS: 1659:2004	Passes the Test
22.	Mycological test	IS: 1734(P-7):1983	Passes the Test
23.	Humidity test(varying) At $27 \pm 2^{\circ}\text{C}$ & $30 \pm 5\%$ RH(for one week) & $27 \pm 2^{\circ}\text{C}$ & $85 \pm 5\%$ RH(for one week) (Size 300x300 mm) (a) Length (b) Thickness	IS: 4020(P-11):1983	0.04 0.02
24.	Thickness, mm	IS: 2380(P-2):1977	18.0
25.	Squareness, mm	IS: 2380(P-2):1977	0.04
26.	Edge straightness test, mm	IS: 2380(P-2):1977	0.08
27.	Retention of Preservation		Passes the Test
28.	Softening point $^{\circ}\text{C}$		118
29.	Heat deflection temp. $^{\circ}\text{C}$	IS: 1734(P-2)	134
30.	Workability test		Satisfactory
31.	Fire point $^{\circ}\text{C}$		384

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